

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

MPP

Date: 10.11.17	Job No.: RD1338NOV	ADR Yes/No: Y	ADR Date: 10.11.03	ECN #: 10-645
Product No.: Skidtubes		Created By: CP	Approved By: [Signature]	
Part Name: D204-635, D205-634		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	EC/DD	
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Xbolts now swaged to save production cost

Documents Affected:

DEO-D2590-D-1
DEO-D2580-D-1
DSI 9519 Rev. B
D4202 Rev. A

PARTS MUST COMPLY

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PREVIOUS PARTS SATISFACTORY

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#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		10.11.18 [Signature]
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		10.11.18 [Signature]
12	Update Approved/Preliminary PDF Files	Y	KJ		10.11.18 [Signature]
13	Update Document Record (DR)	Y	KJ	Rev. M	10.11.18 [Signature]
14	Update Product Development Summary	Y	MP		
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		10.11.18 [Signature]
17	Update / Verify ARC Database	Y	KJ		10.11.18 [Signature]
18	Create / Update Change Record Form / Item Card Database	Y	KJ		10.11.18 [Signature]
19	Create / Update PPP's	Y	KJ		10.11.18 [Signature]
20	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	N/A [Signature]
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		10.11.18 [Signature]
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.11.18 [Signature]
23					
24					

Description / Action:

- DEO released to change 205/204 skids to swaged x-bolt spacers
- D4202 Rev. A, adds new xbolt spacers for swaging
- DSI 9519 Rev. B adds more info for customer, add to kits in stock
- D204-635-011 @ CHG 008, D204-635-041 @ CHG 003, D205-634-011 @ CHG 008, D205-634-015 @ CHG 007, D205-634-041/-045 @ CHG 003

DSI 9519-011 @ CHG001

-634-011 @ CHG008

-041D6] @ CHG003
-041G] @ CHG003

0 stock in main

WF 10-11-22
#6379

ECN Verified & Complete: _____

Date: _____